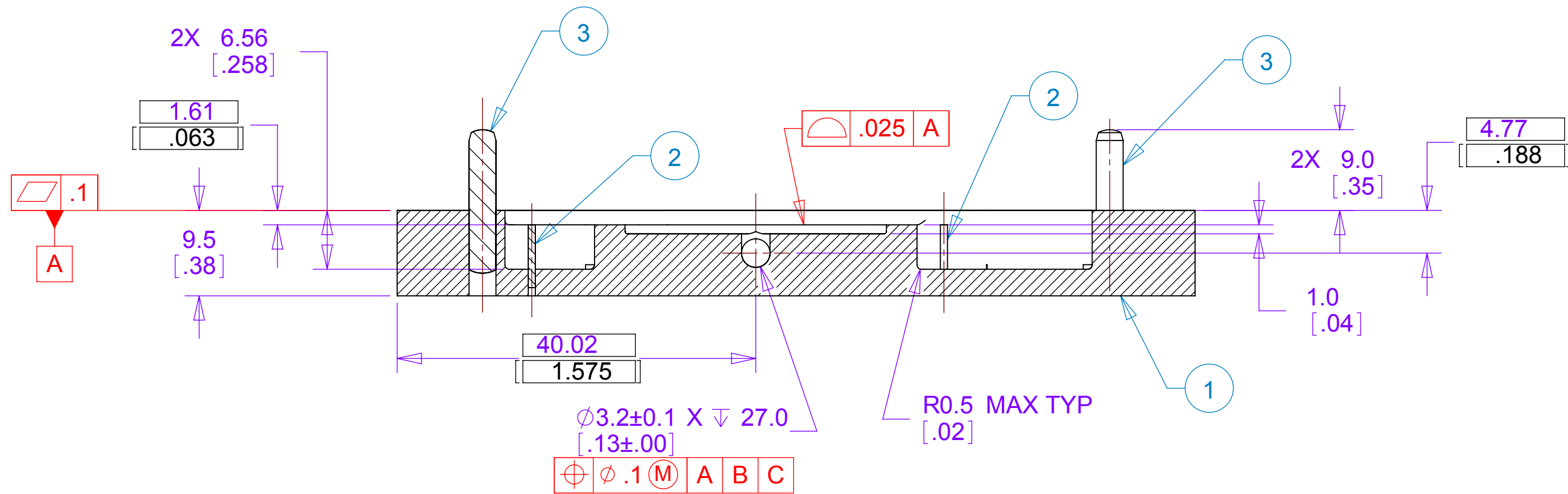
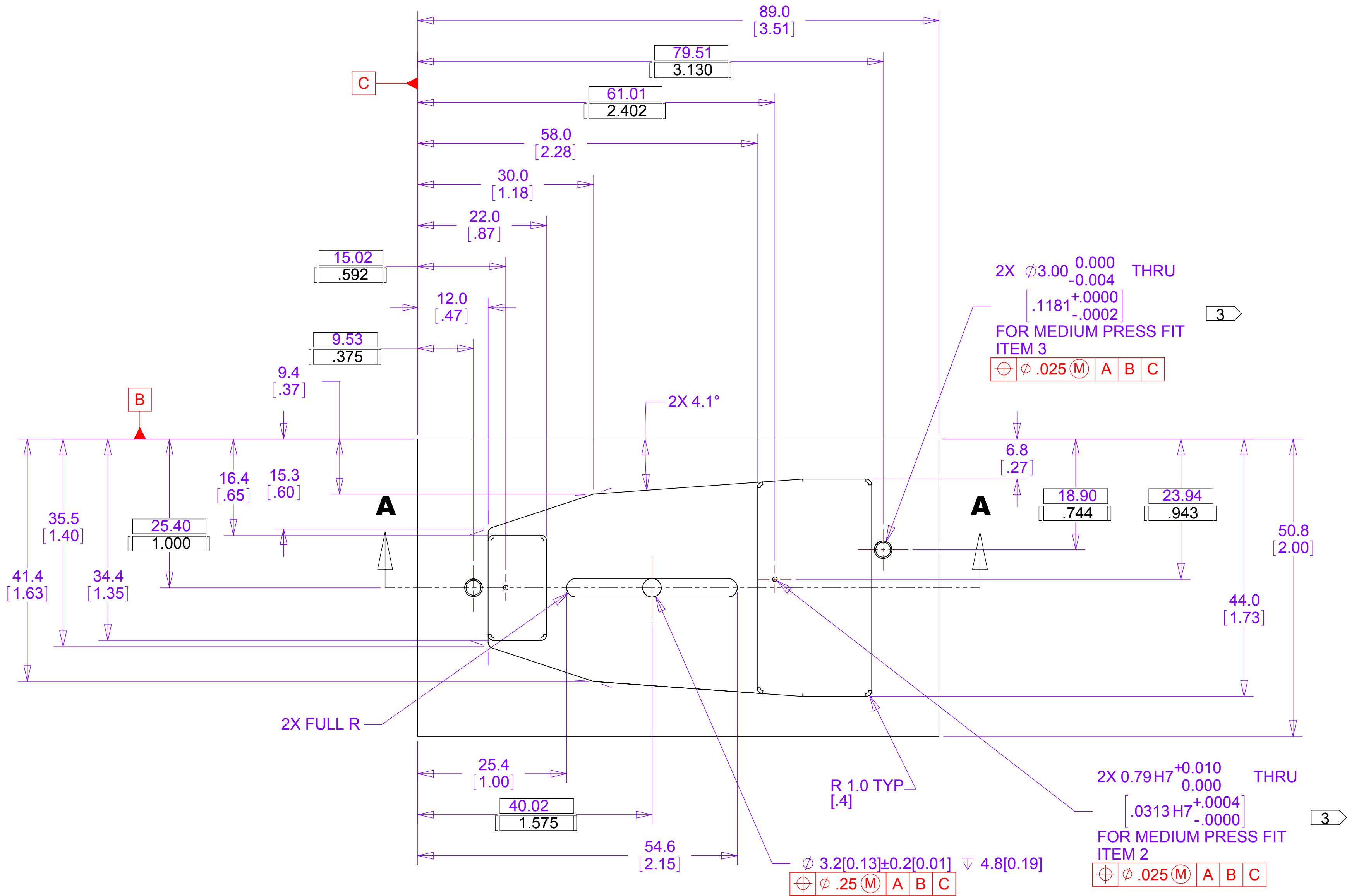
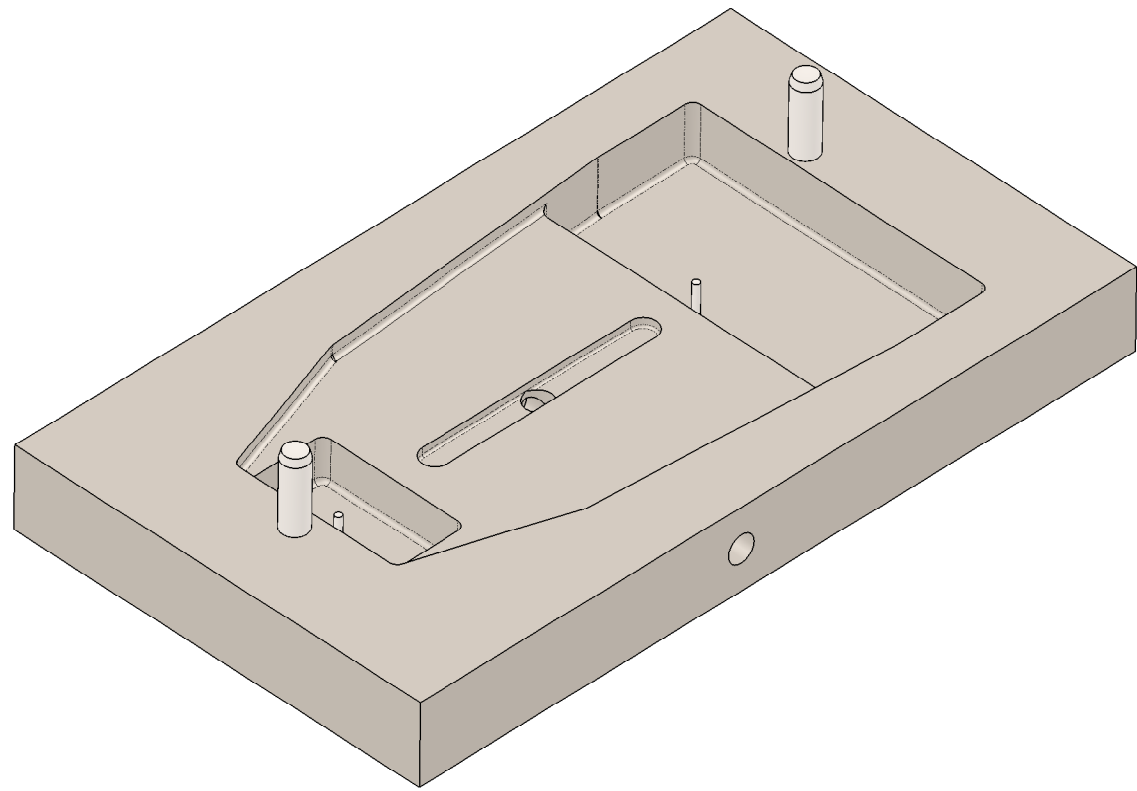


	REVISIONS			
REV	DESCRIPTION		DATE	APPROVED



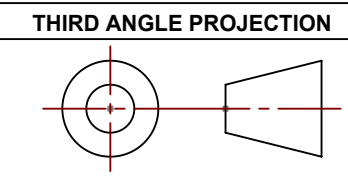
SECTION A-A

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

3 INSPECT AND RECORD LOCATION.

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PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material
1	1		Station 1 Detector Positioning Jig Base	18-8 or 316 SST
2	2		Wire Pin, .031" X 7mm lg	SST
3	2	Nordex EPS-M4-8 or Equiv.	Dowel Pin, 3.0mm X 16mm lg	18-8 SST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30' .XX = +/- 15' SURFACE FINISH = 250	FINISH	
PART NO. 111-PHX-01-5303-1		DESIGNER Roger L. Smith	SIGNATURE Roger L. Smith
		DRAWN RJ Ponchione	DATE 2/17/2010
		CHECKED RJ Ponchione	DATE 4/12/2010
		APPROVED RJ Ponchione	DATE 2/17/2010

HYTEC, INC		TITLE PHENIX CENTRAL UPGRADE FVTX STATION 1 DETECTOR ASSEMBLY JIG BASE ASSEMBLY
DWG. NO. 111-PHX-01-5303	SIZE D	SHEET NO. 1 of 1
SCALE 2:1	REVISION	